

FIG. -1-

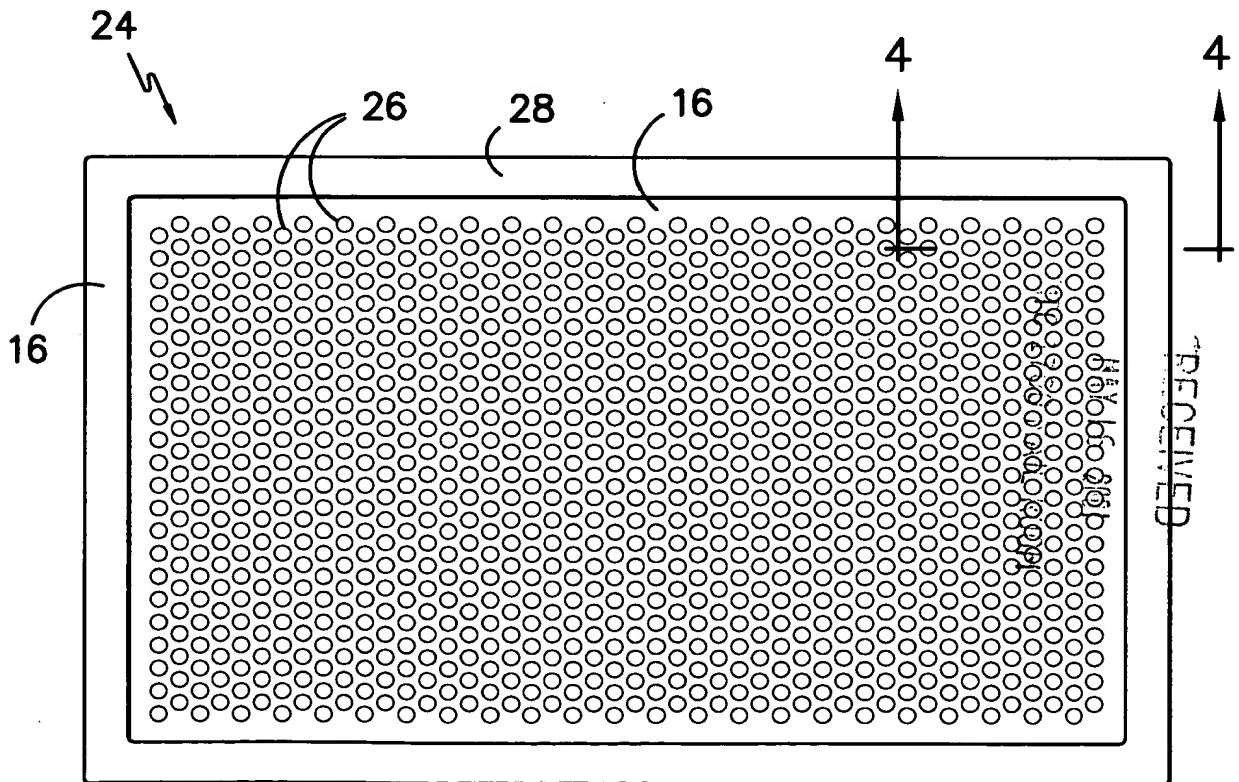


FIG. -2-

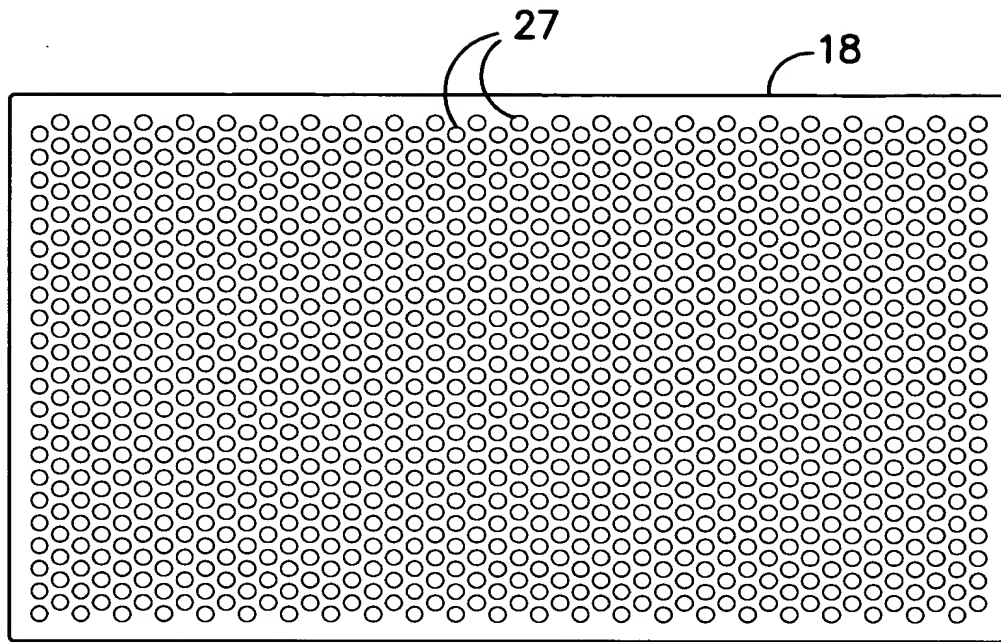


FIG. -3-

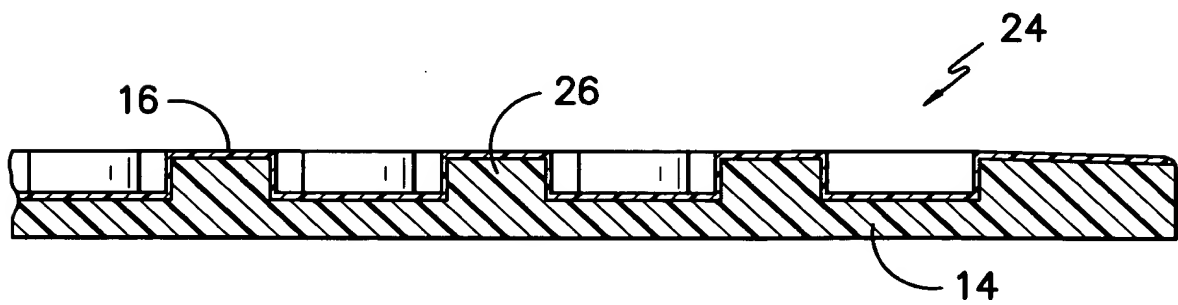


FIG. -4-

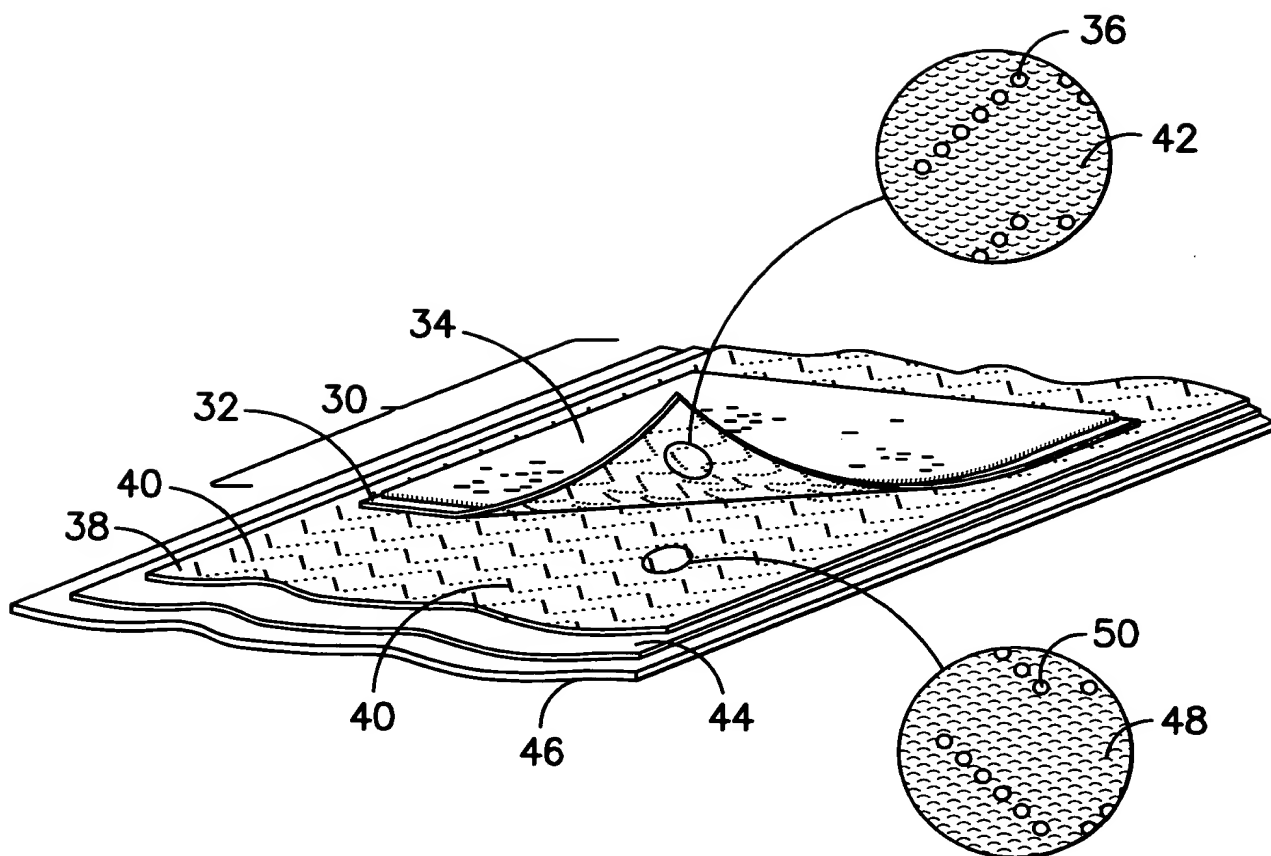


FIG. -5-

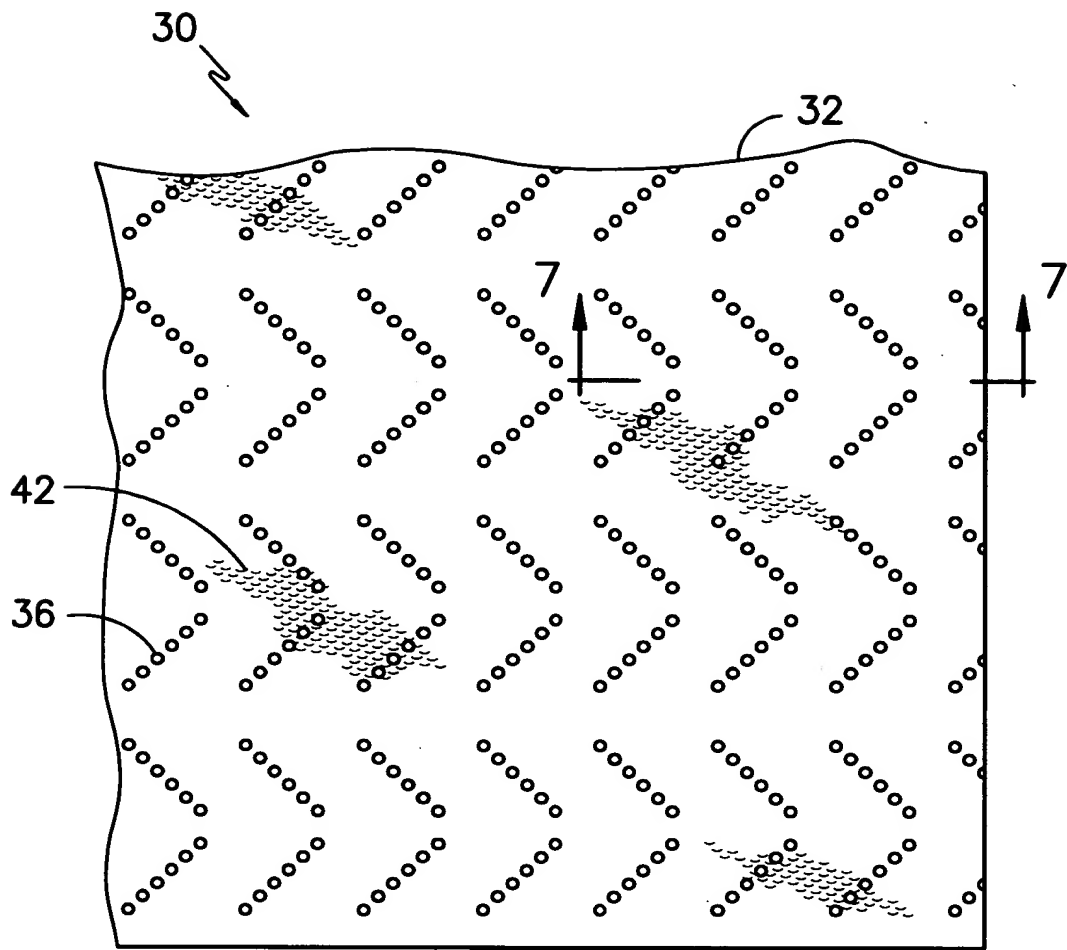


FIG. -6-

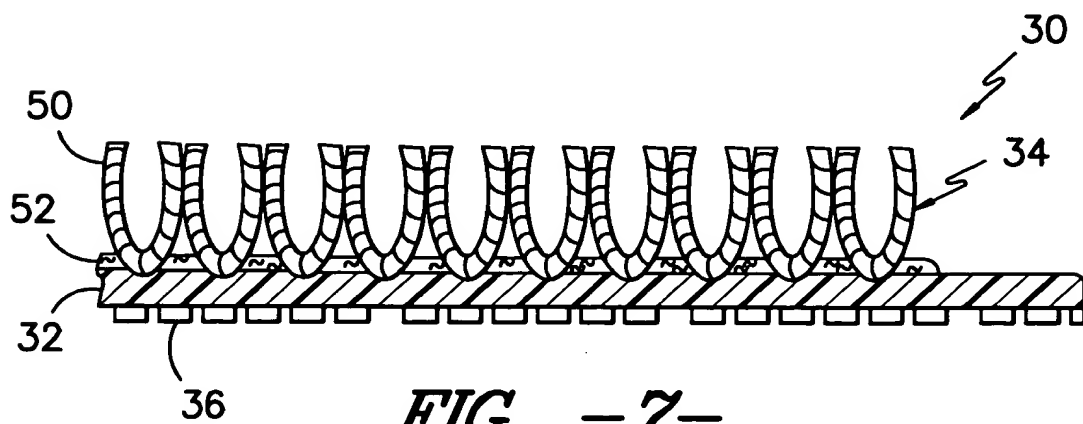


FIG. -7-

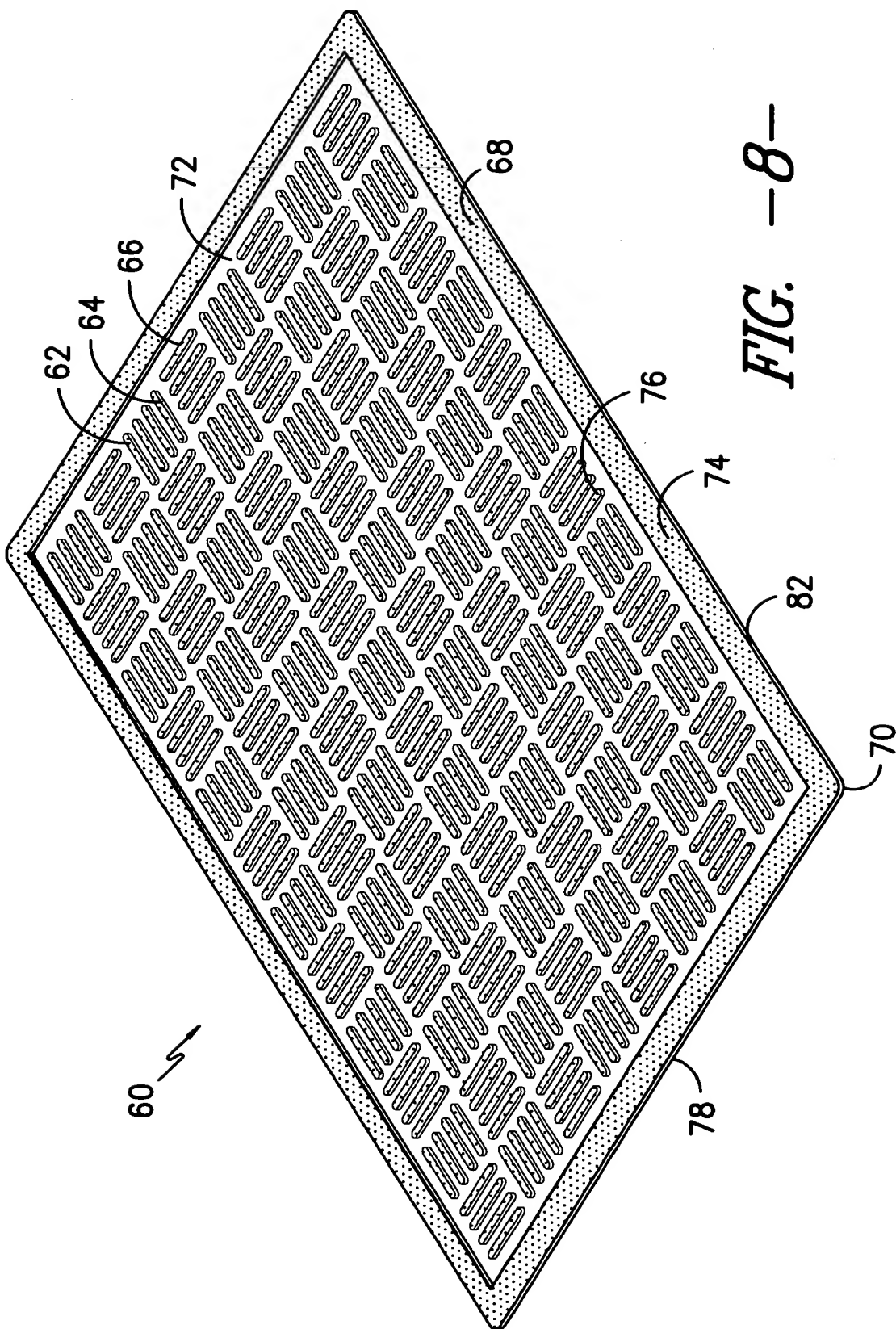
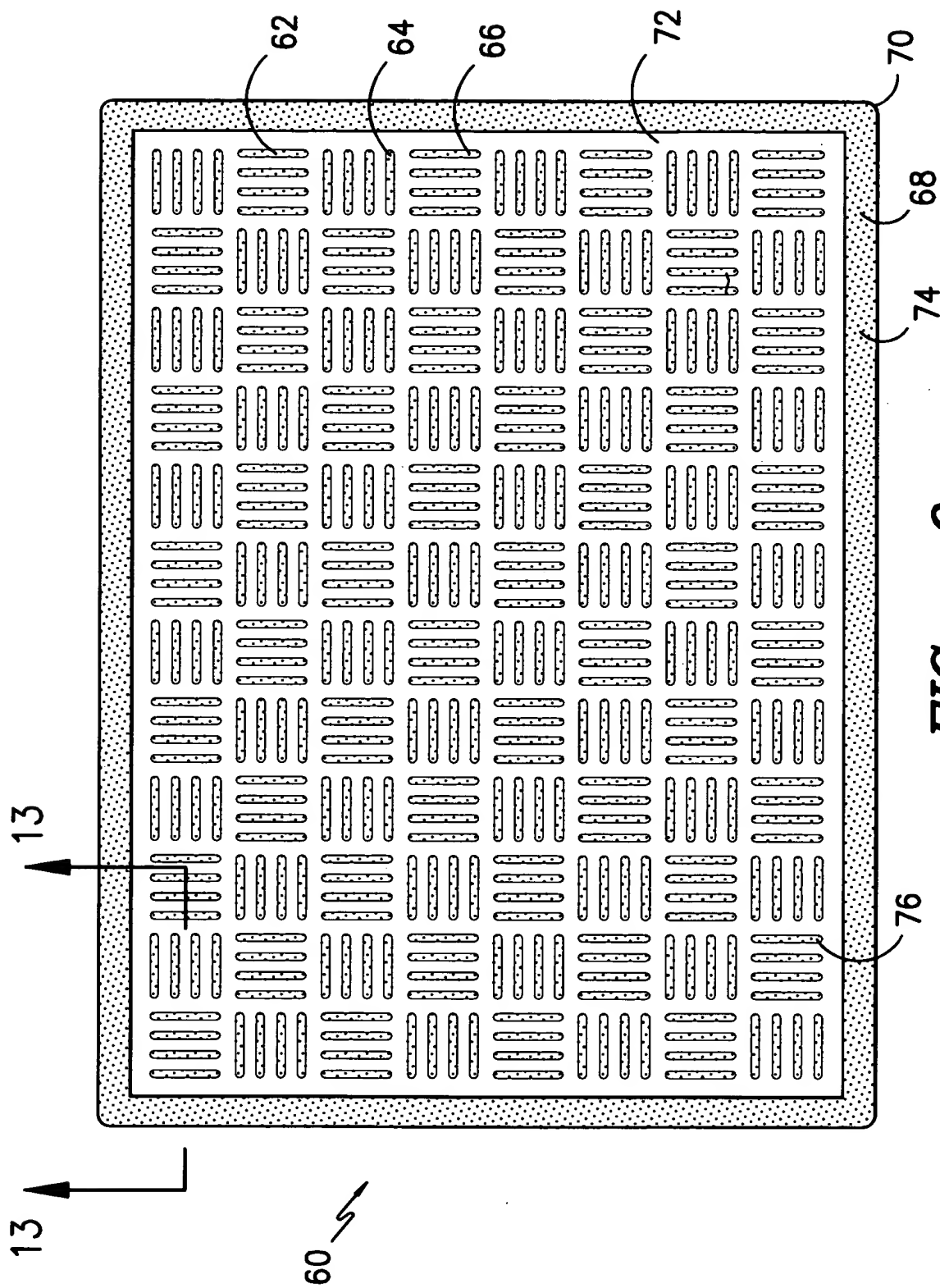


FIG. -8-



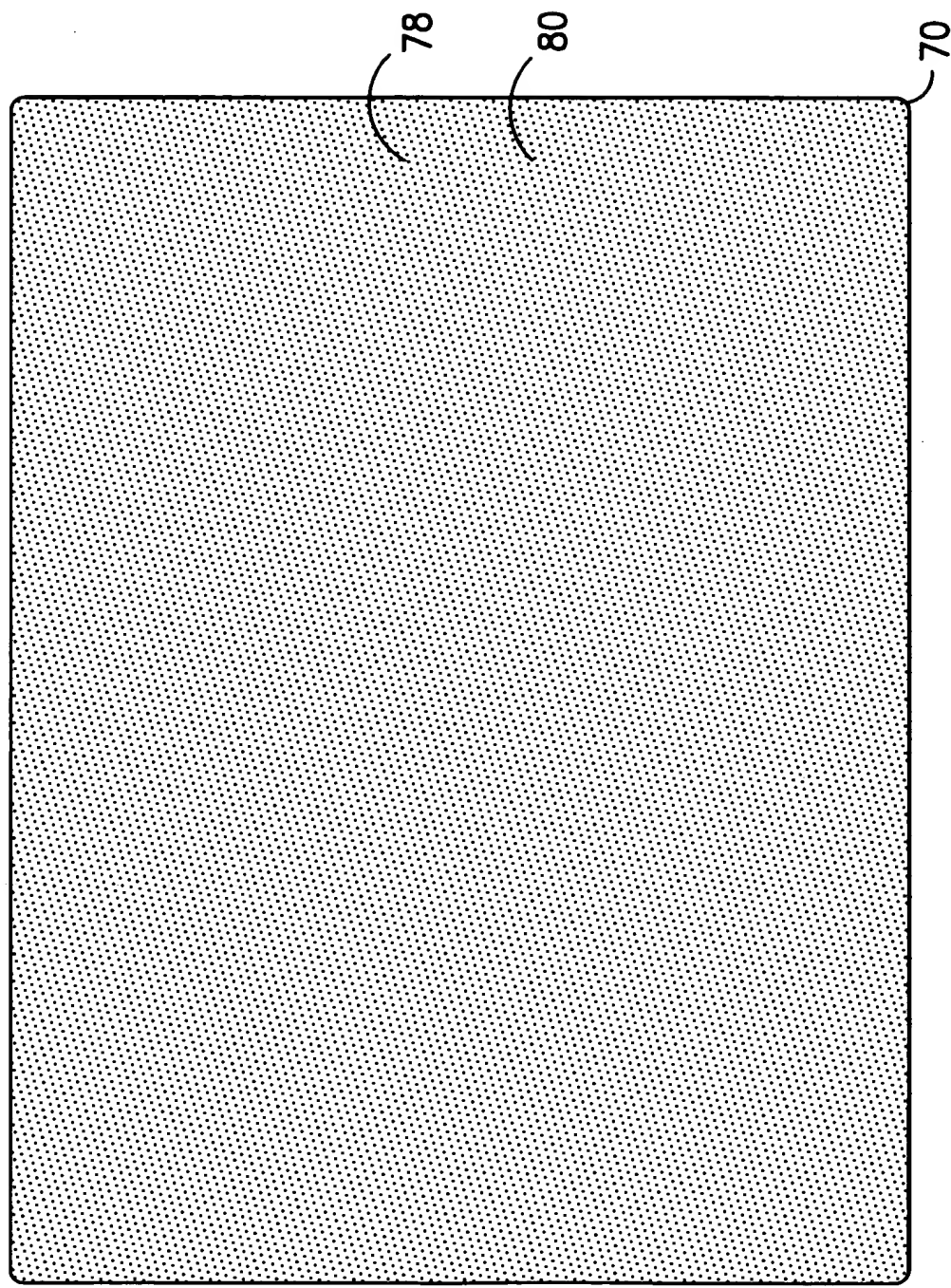


FIG. -10-

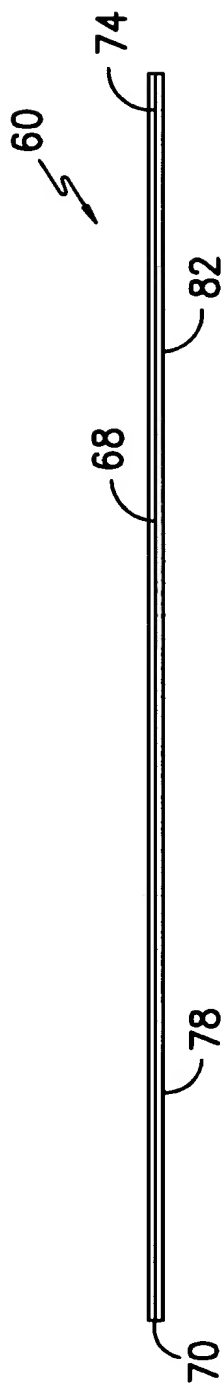


FIG. -11-

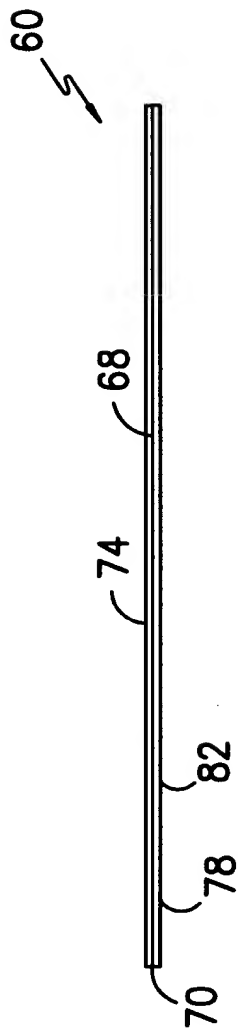


FIG. -12-

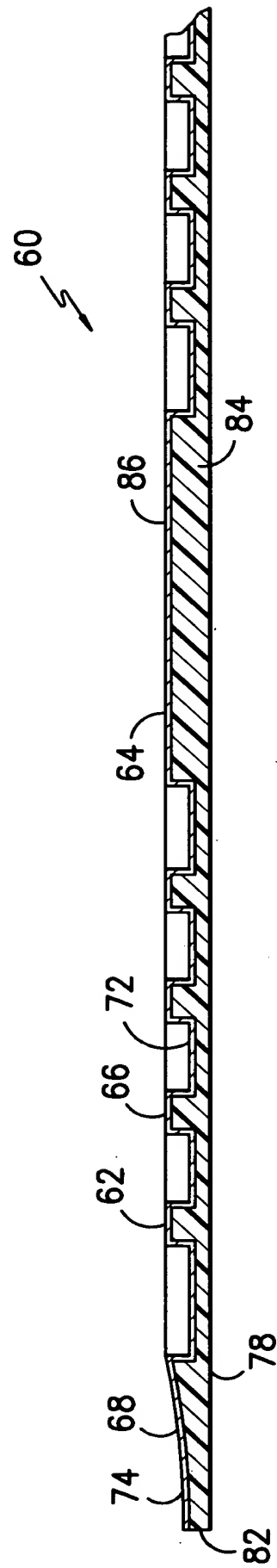


FIG. -13-

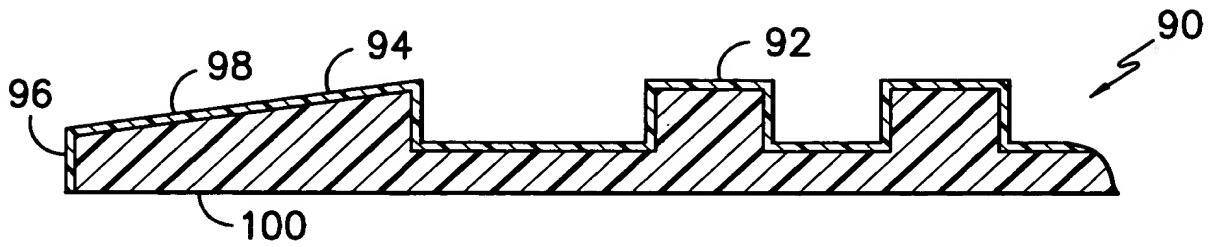


FIG. -14-

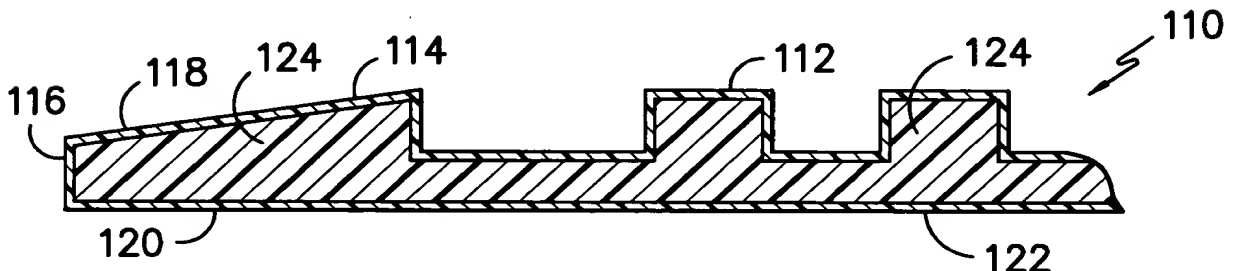


FIG. -15-

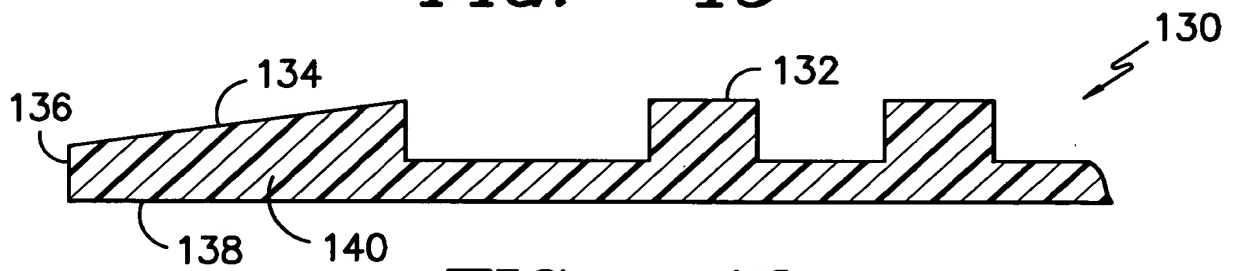


FIG. -16-

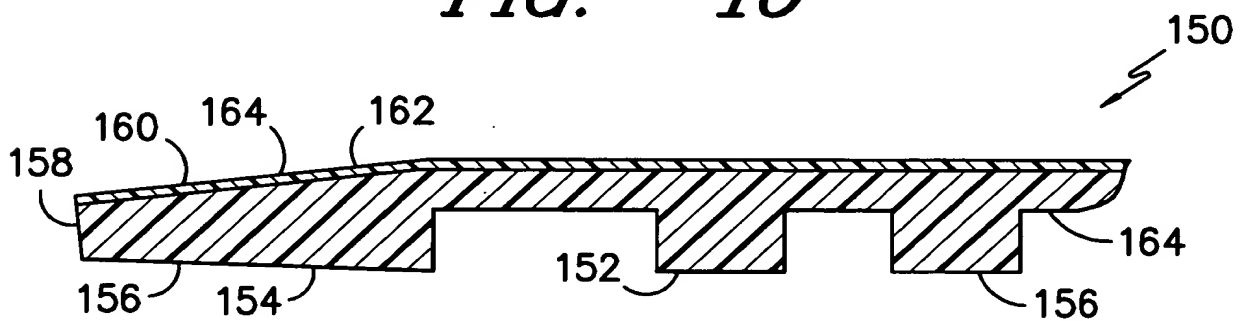


FIG. -17-

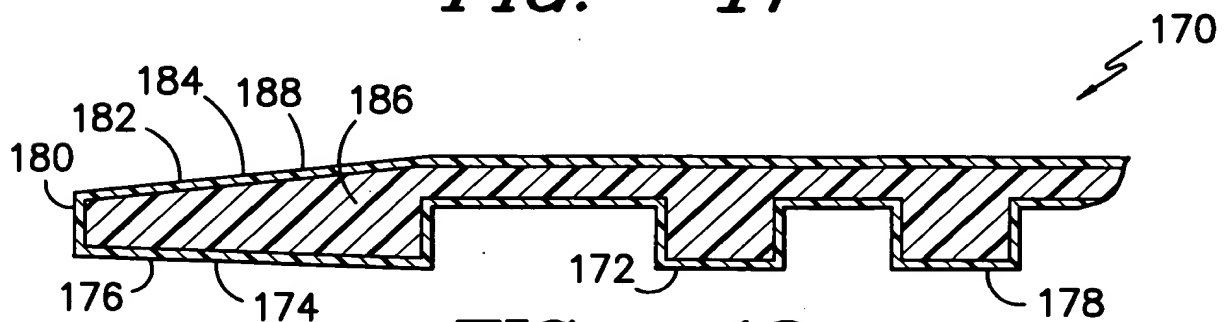
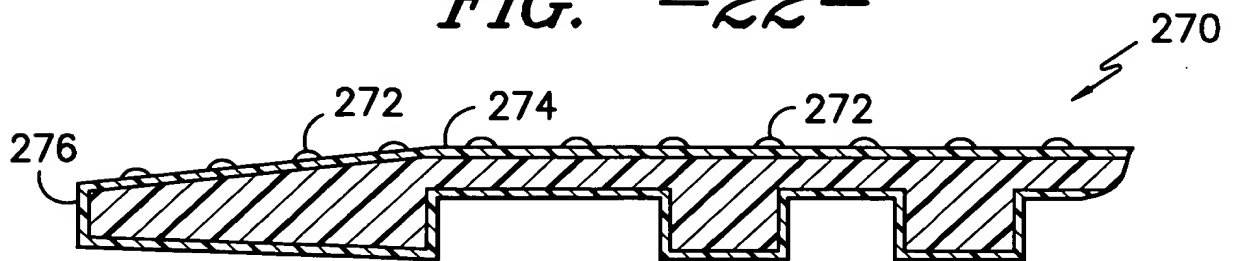
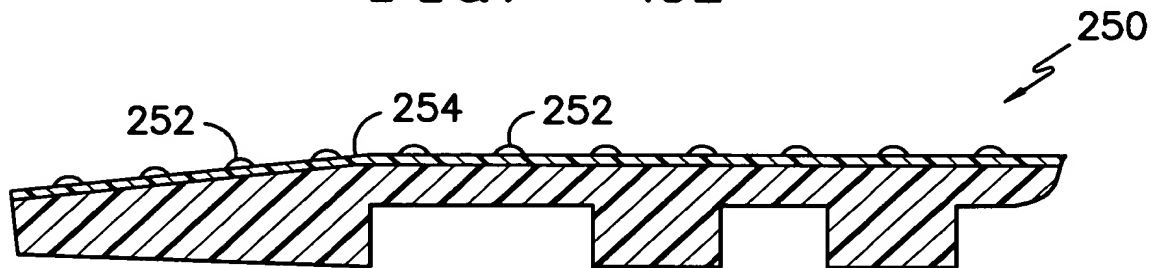
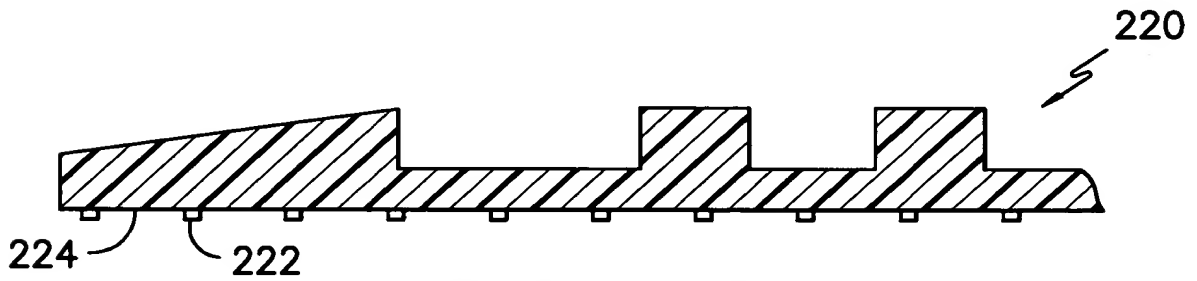
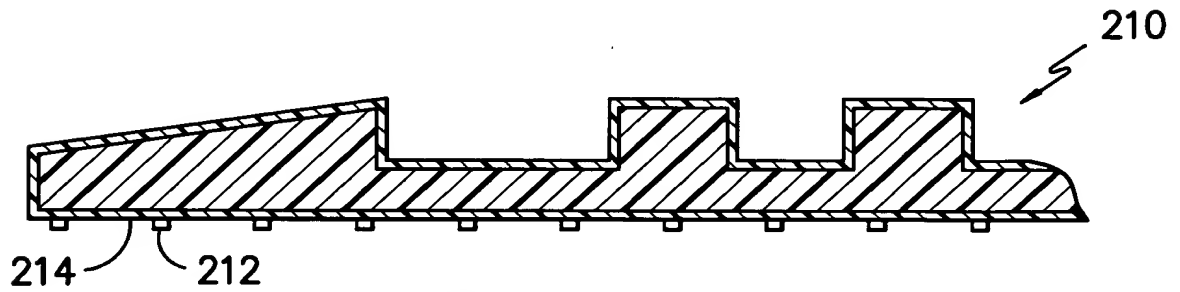
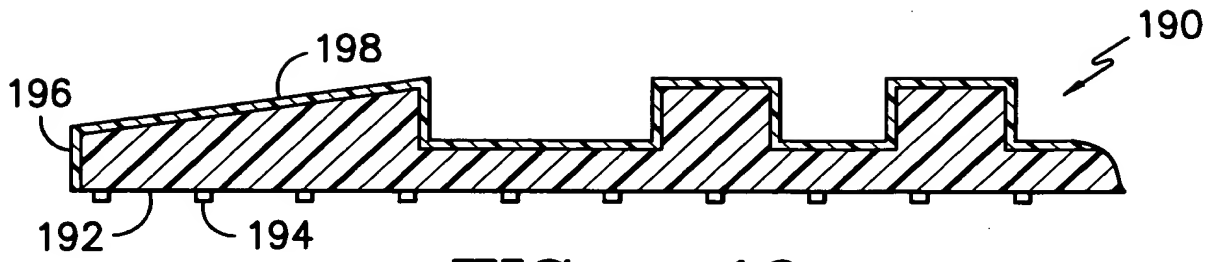


FIG. -18-



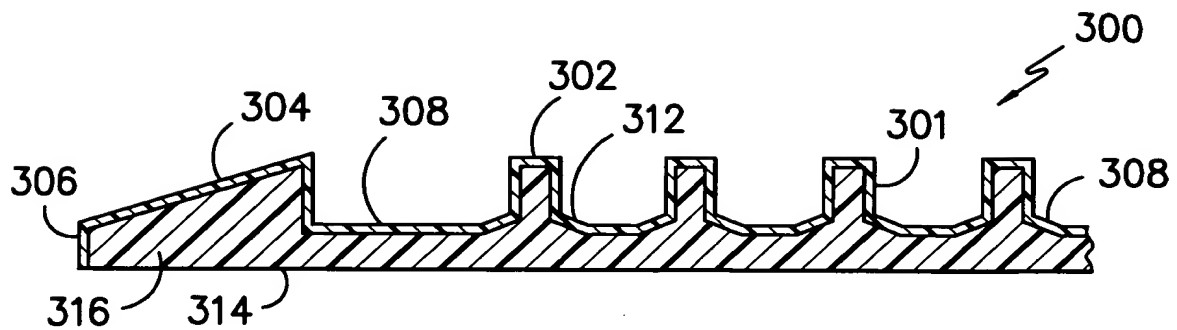


FIG. -24-

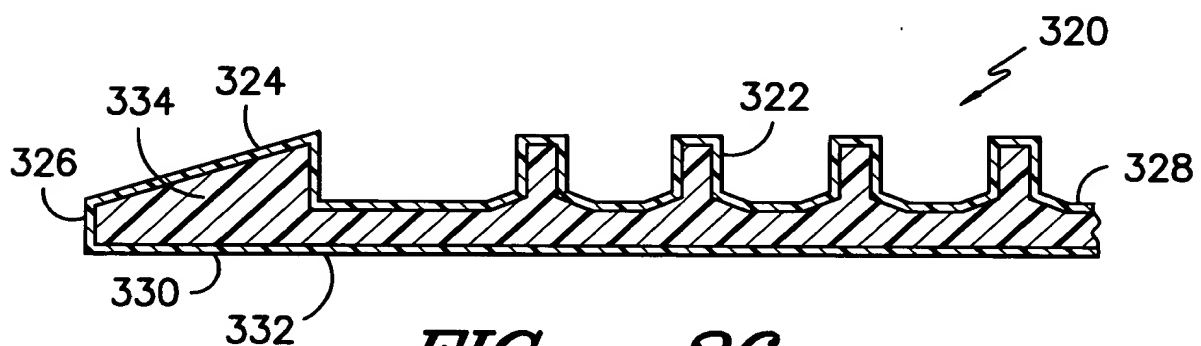


FIG. -26-

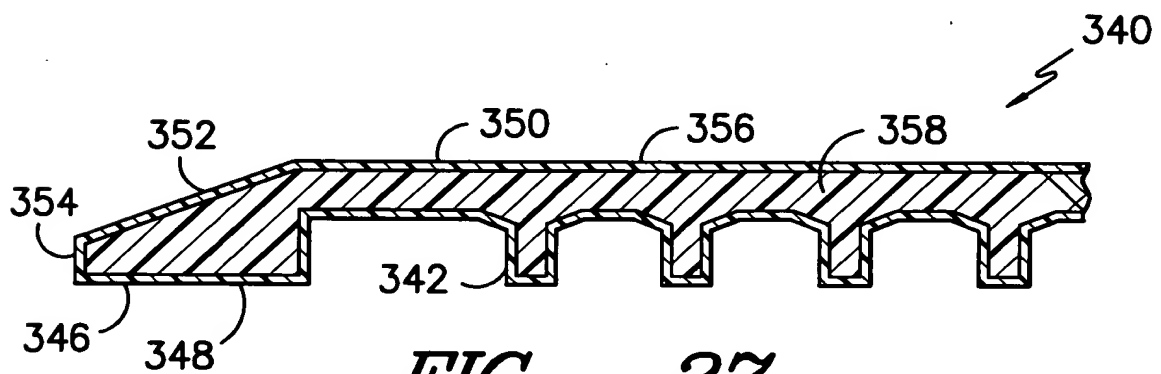


FIG. -27-

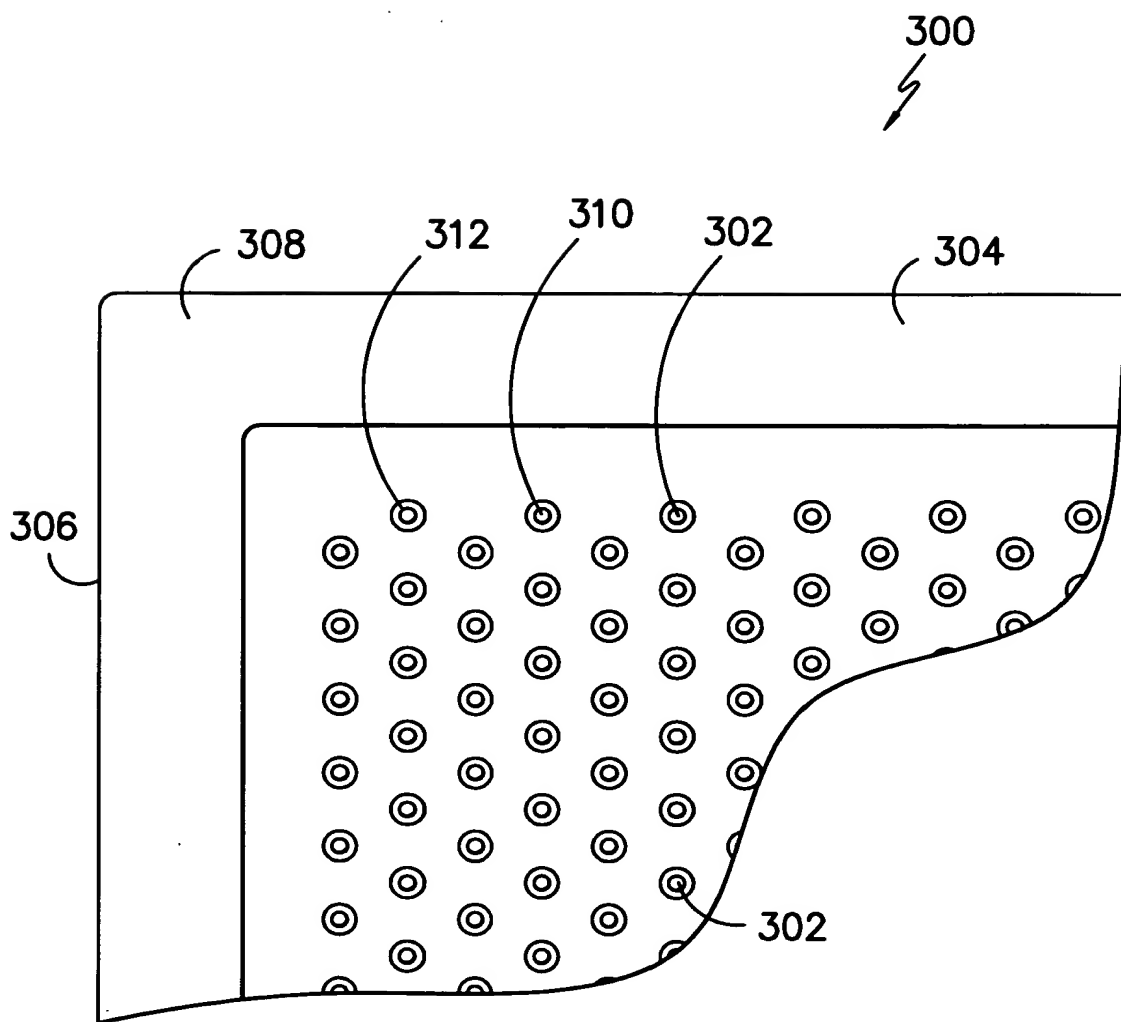
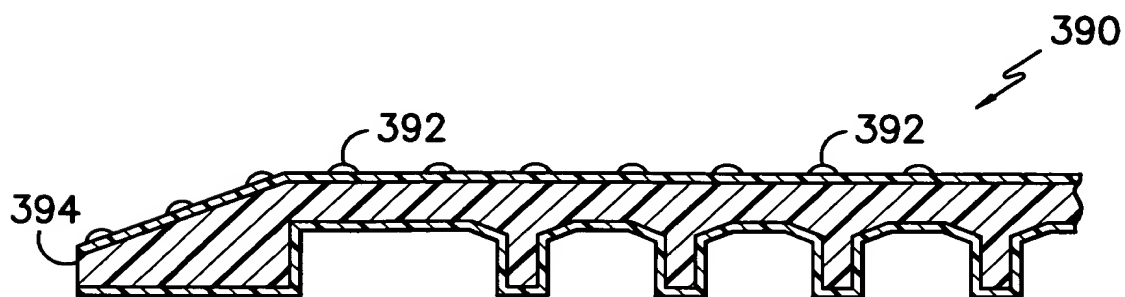
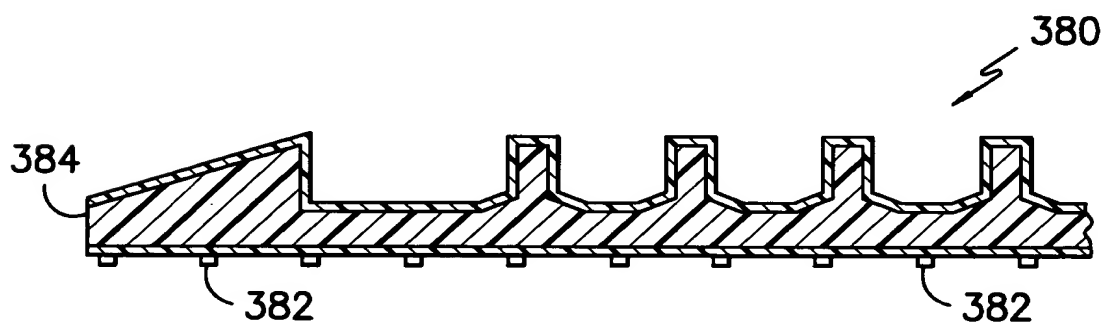
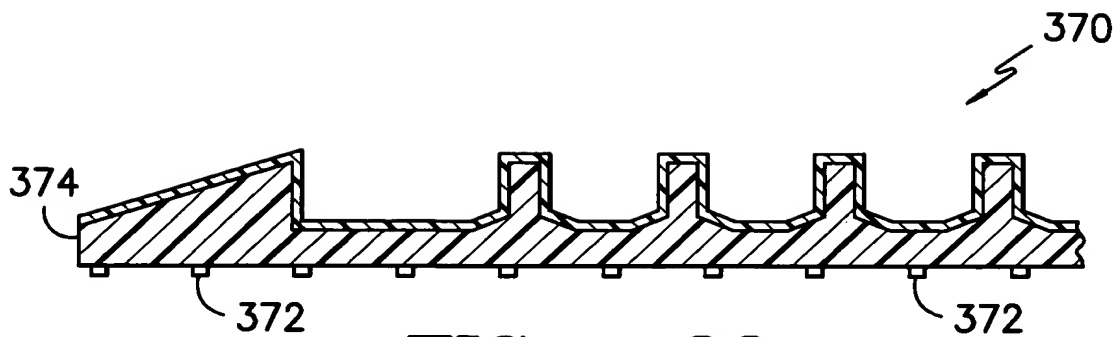
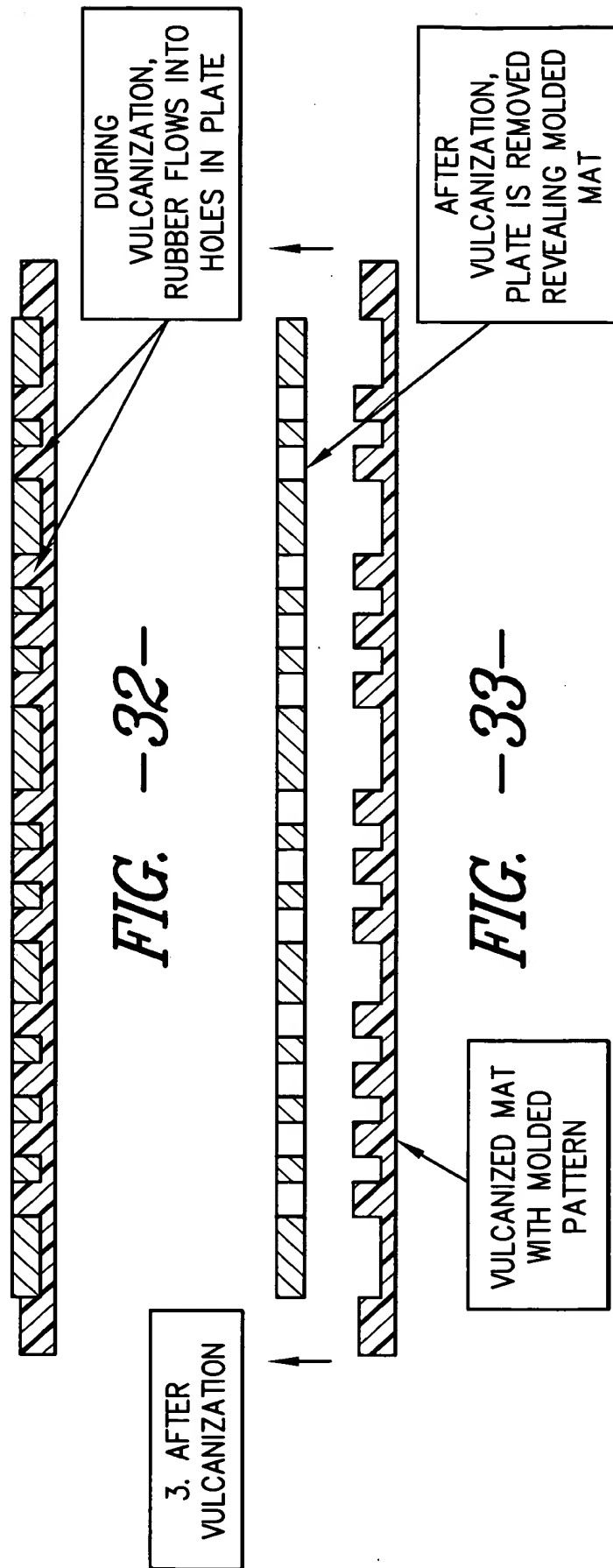
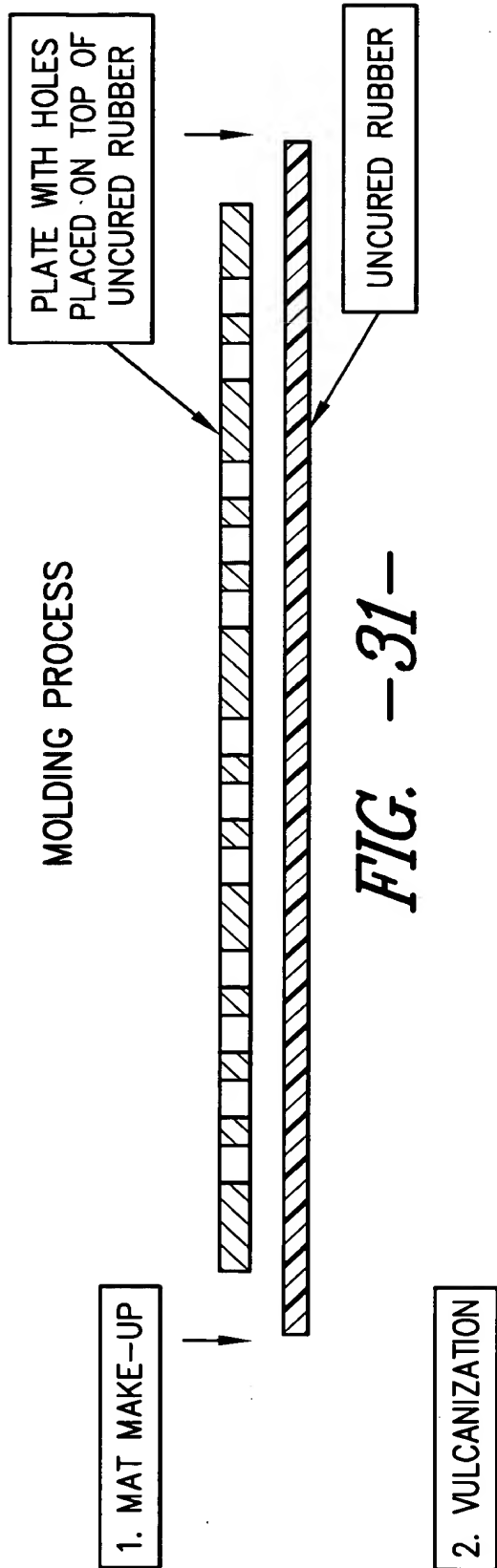


FIG. -25-



MOLDING PROCESS



BACK OF THE MAT SURFACE DETAIL

BACK OF MAT MAY
HAVE SMOOTH
TEXTURE

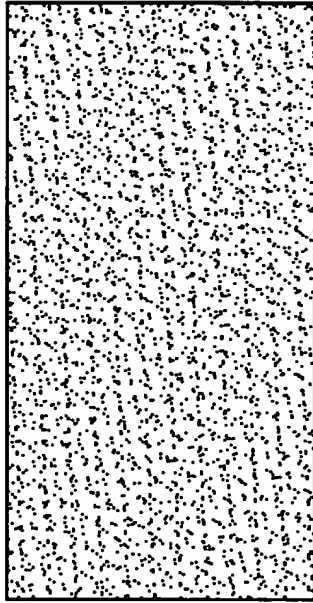


FIG. *-34-*

BACK OF MAT MAY
HAVE ROUGH
TEXTURE

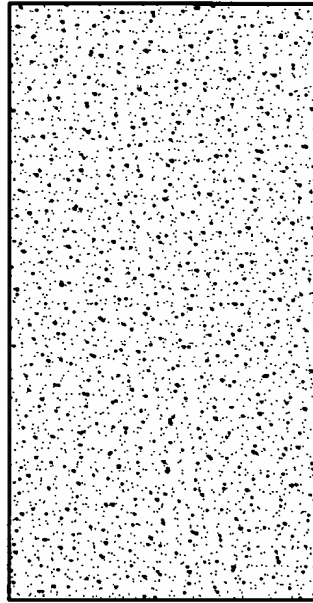


FIG. *-35-*

BACK OF MAT MAY
HAVE GRIPPER
TEXTURE OF
SMALL RAISED
NUBS OR SIMILAR
VARIANT

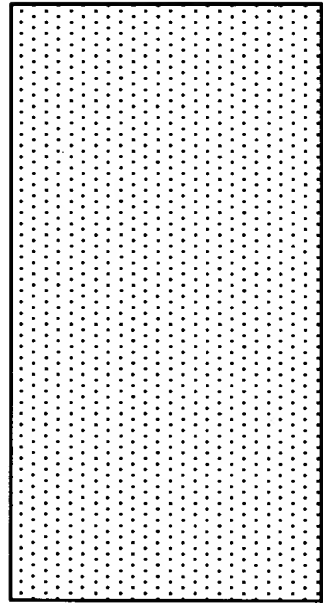


FIG. *-36-*

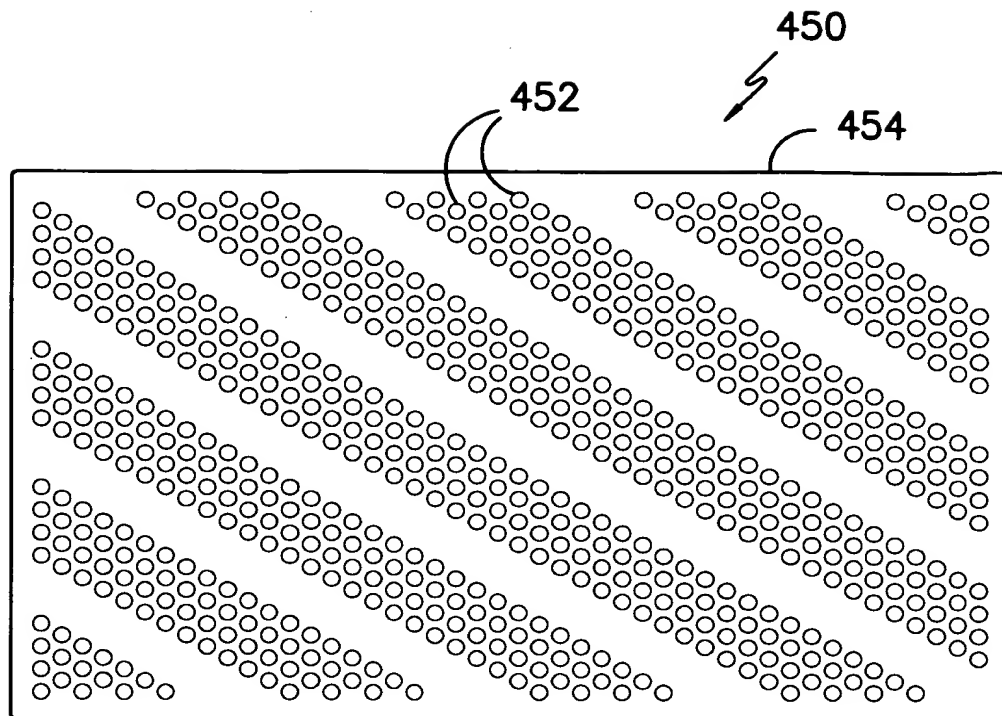


FIG. -37-

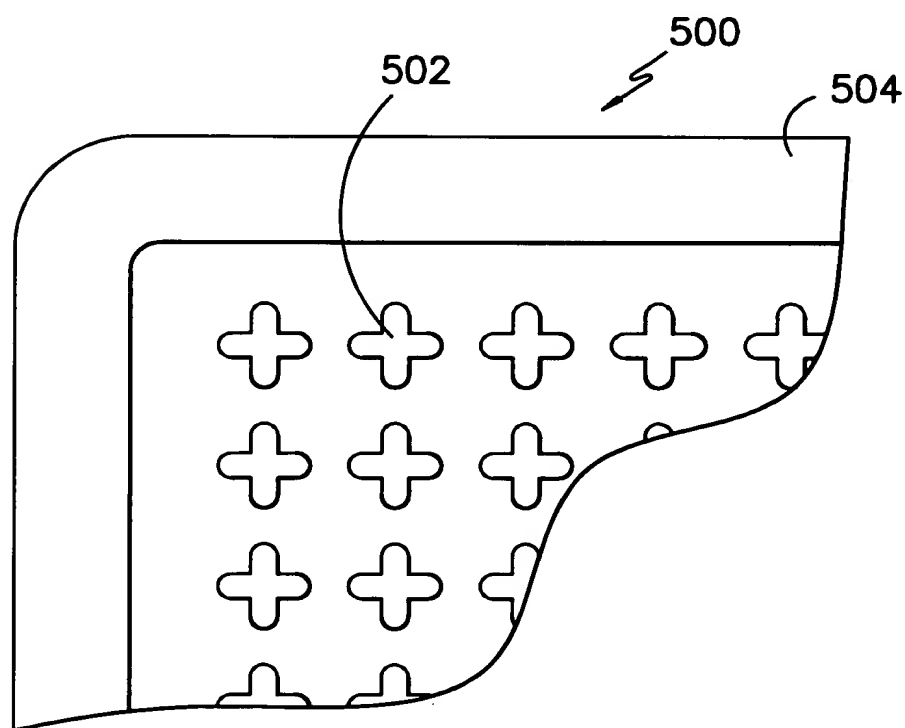


FIG. -38-

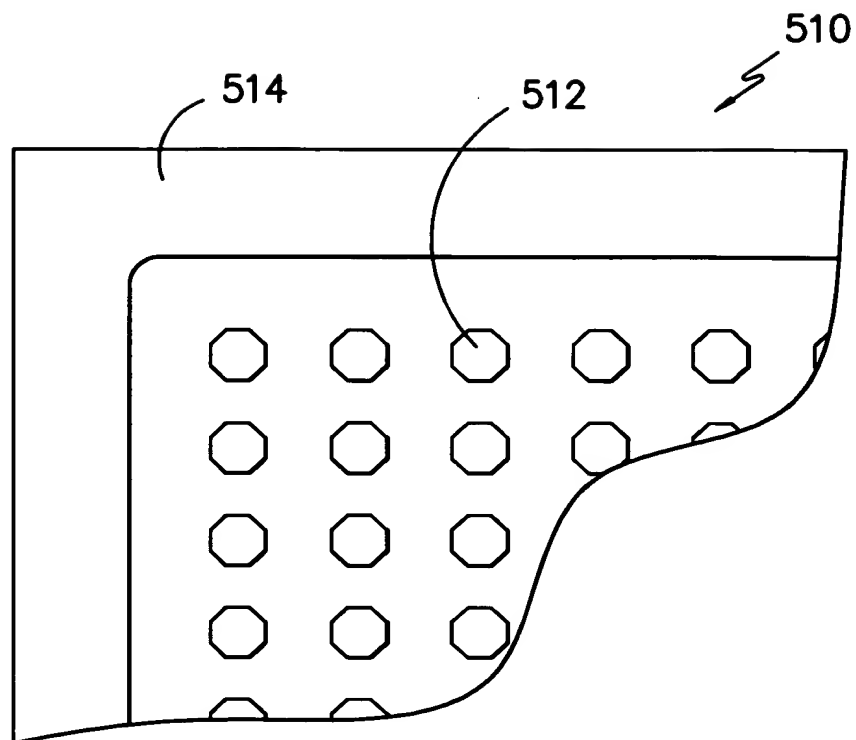


FIG. -39-

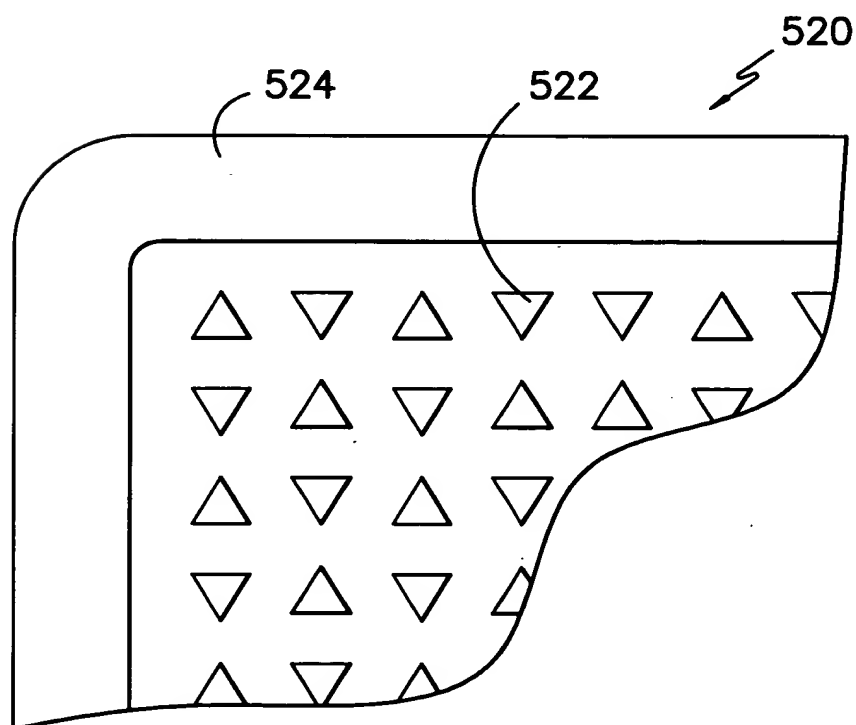


FIG. -40-

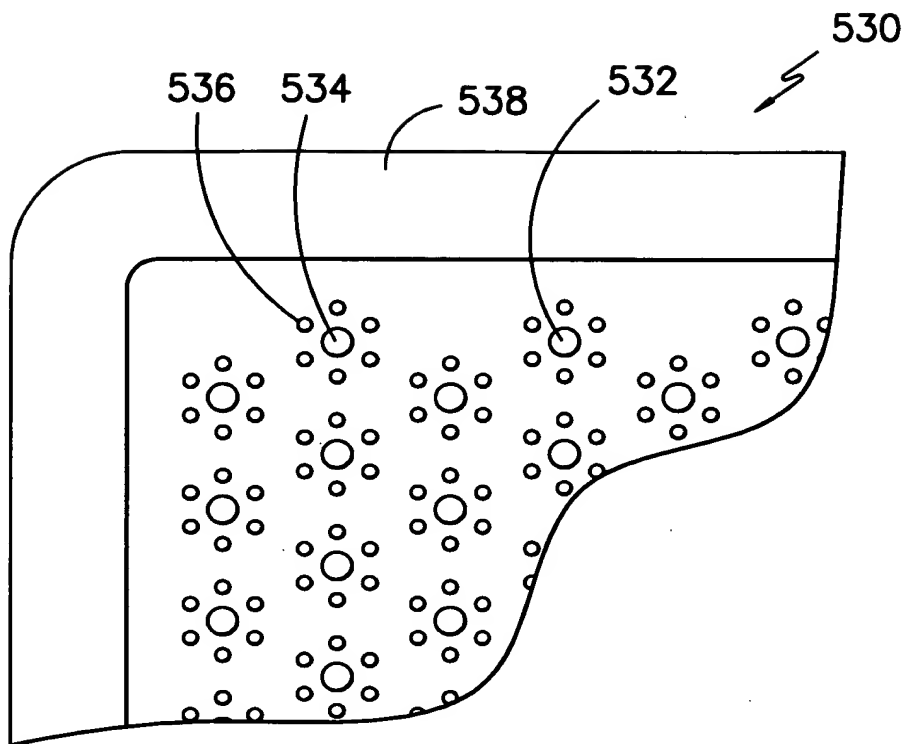


FIG. -41-

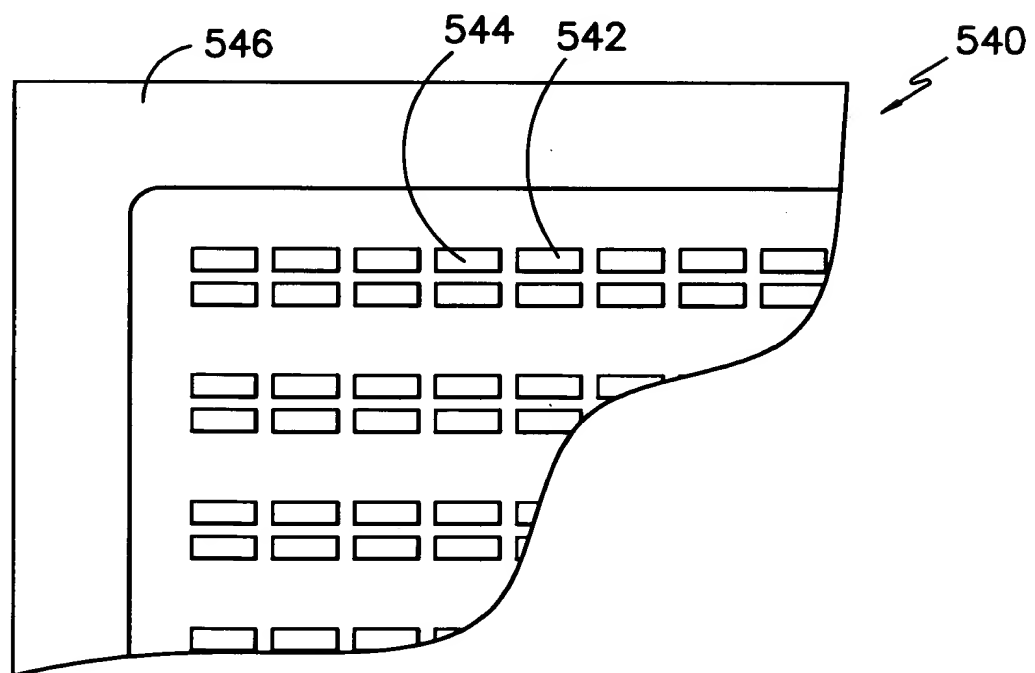


FIG. -42-

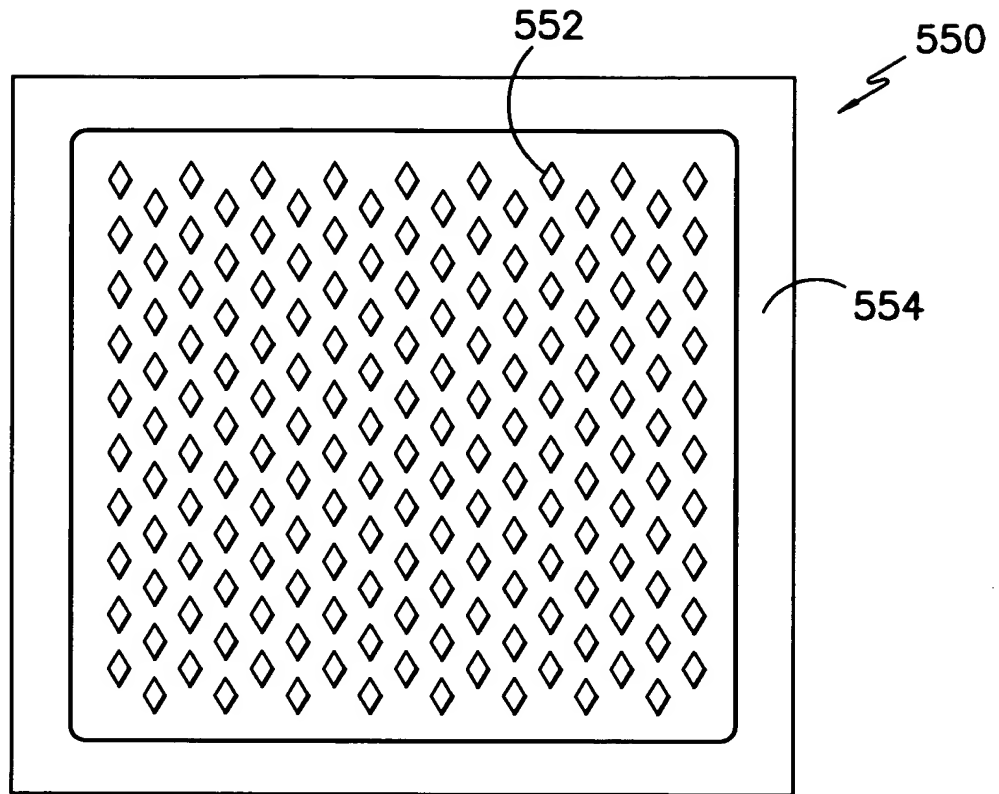


FIG. -43-

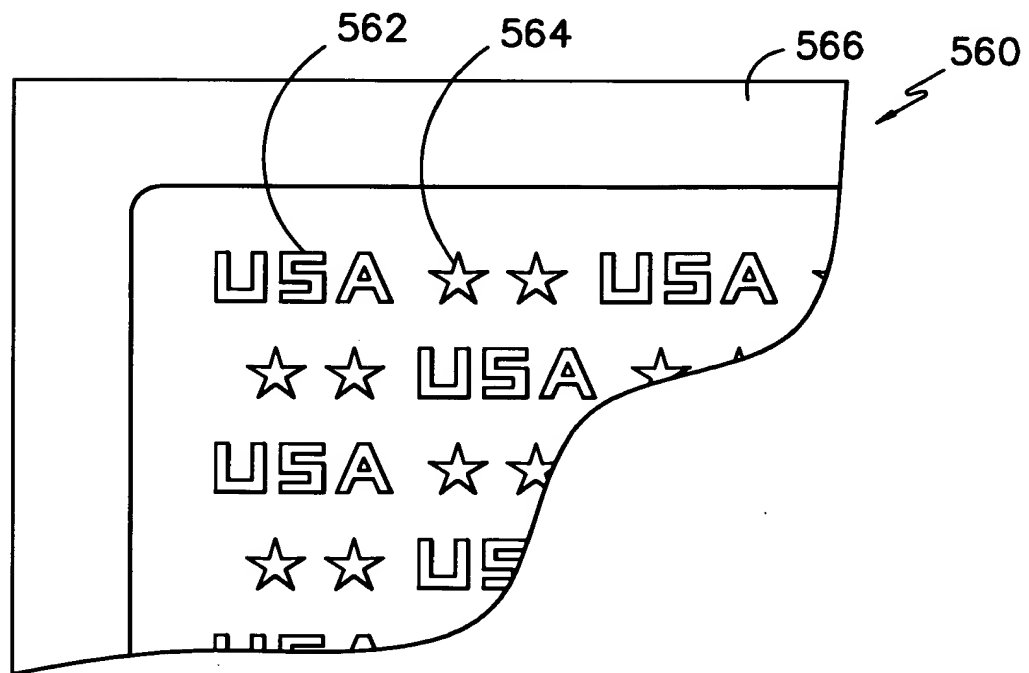


FIG. -44-

MOLDING PROCESS

1. MAT MAKE-UP

PLATE WITH HOLES PLACED ON TOP OF UNCURED RUBBER

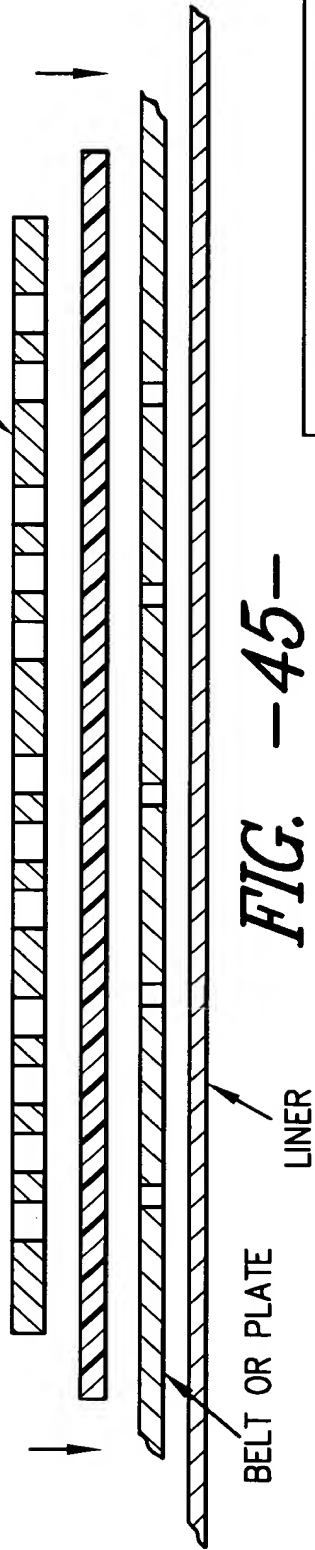


FIG. -45-

2. VULCANIZATION

DURING VULCANIZATION, RUBBER FLOWS INTO HOLES IN PLATES

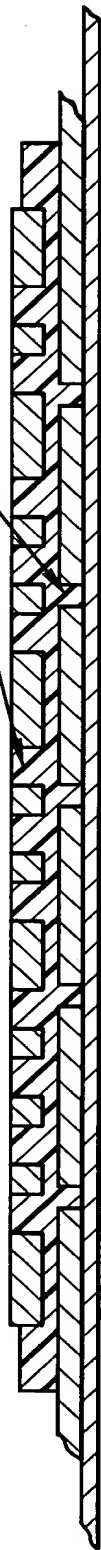


FIG. -46-

3. AFTER VULCANIZATION

VULCANIZED MAT WITH MOLDED PATTERN

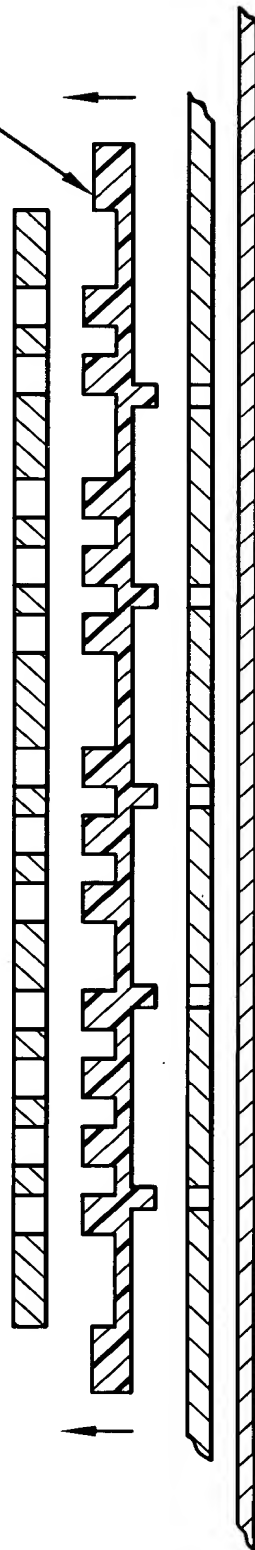


FIG. -47-